



# Sanitary, Low-Flow Cleaning

## Toftejorg SaniMagnum Rotary Spray Head

PD 66398 GB1 2003-08

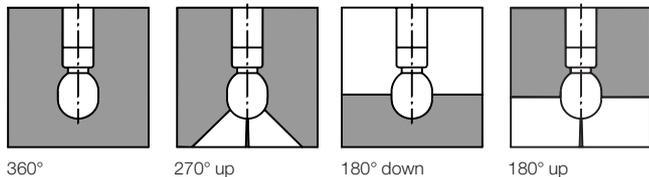
### Application

The Toftejorg SaniMagnum is an efficient replacement for traditional static spray balls as it uses low volumes of liquid at low pressure. The device, particularly well-suited to sanitary applications, can be used in tanks ranging from 5 m<sup>3</sup> to 50 m<sup>3</sup> (1,300 to 13,000 US gallons). Application and optimal positioning assistance is available in CAD format.

### Working Principle

The flow of the cleaning media causes the head of the Toftejorg SaniMagnum to rotate, with fan jets laying out a swirling pattern throughout the vessel. This generates a vibrating impact and cascading flow that covers all internal surfaces of the tank or reactor. The device's self-cleaning feature is achieved by directing the cleaning media through the rotating bearing track and onto the neck of the elongated head.

### Spray Pattern



### Standard Design

As standard documentation, the Toftejorg SaniMagnum can be supplied with a "Declaration of Conformity" for material specifications or 3.1.B certification for metallic parts. The device is available in hastelloy C22 (balls in hastelloy C276/PTFE\*) with 3.1.B certification for metallic parts.

### Materials

Inlet connections: 1.4404 (316L)  
 Bearing race parts: SAF 2205 (UNS31803)  
 Balls: 1.4401 (316)/PTFE\*  
 Head: 1.4404 (316L)  
 (\*FDA approved 21 CFR § 177.1550)

### Technical Data

Weight: Thread and clip-on: 0.76 kg (1.48 lbs)  
 On pipe: 0.97/1.52 kg (2.14/3.35 lbs)  
 Lubricant: Self-lubricating with the cleaning fluid



Working pressure: 1 - 3 bar (14.5 - 44 psi)  
 Recommended pressure: 2 bar (29 psi)  
 Max. working temperature: 95 °C (203 °F)  
 Max. ambient temperature: 140 °C (284 °F)  
 Wetting radius: Max. 3 m (10 ft)  
 Impact cleaning radius: Max. effective 2 m (6 ft)  
 Connection: 1 1/4" BSP or NPT thread.  
 Clip-on or weld-on for pipe:  
 ISO2037, ASTM A270, BS4825  
 part 1 or DIN 11.850

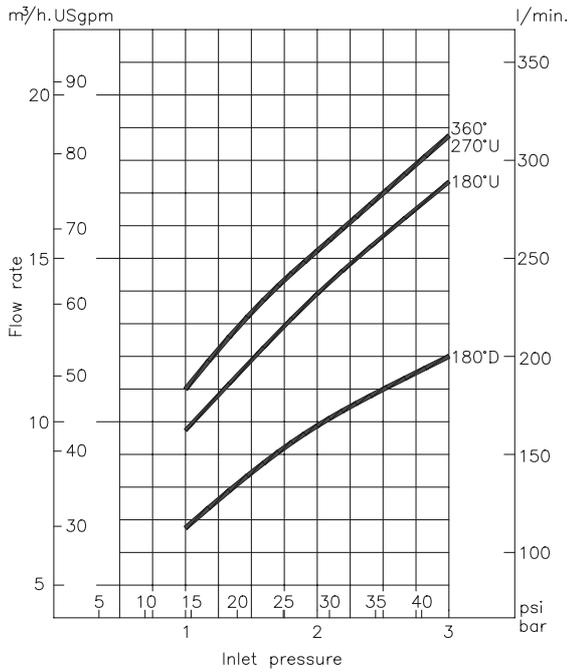
### Ordering

Please specify desired spray pattern, required connections, material selection and type of certification required. Please also confirm the application suitability.

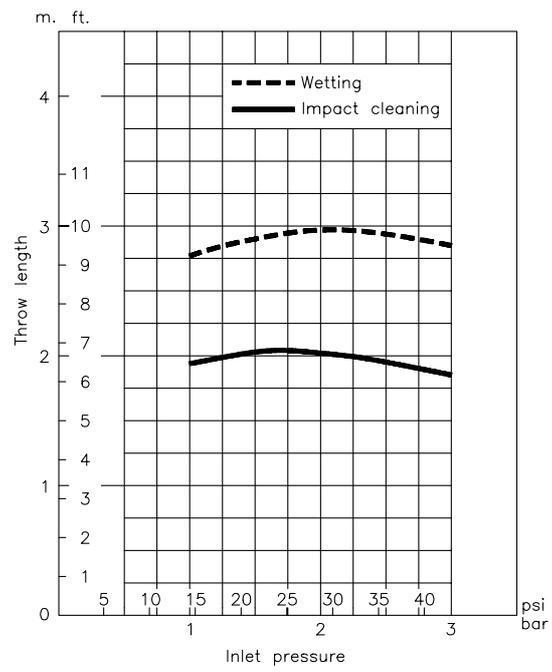
### Options

- Downpipes with Tri-Clamp and flange connections
- Electropolishing

### Flow Rate

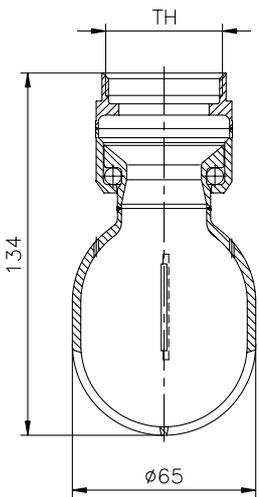


### Cleaning Radius

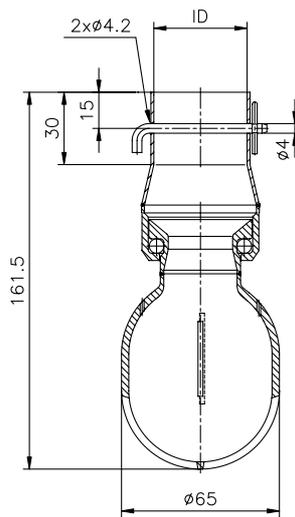


For clip-on models, the flow rate is increased by approx 0.5 m<sup>3</sup>/h.

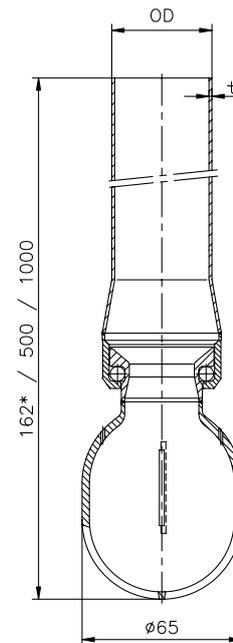
### Dimensions (mm)



### Clip-on



### Welded on pipe



#### TH

1 1/4" BSP  
1 1/4" NPT

#### ID

1 1/2"	ø38.4
2"	ø51.3
NW40	ø40.4
NW40	ø41.4

#### OD x t

<b>Welded on pipe</b>	
1 1/2"	ø38 x 1.2
<b>Weld end*</b>	
1 1/2"	ø38 x 1.2
NW40	ø41 x 1.5

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The information contained herein is correct at the time of issue, but may be subject to change without prior notice.

#### How to contact Alfa Laval

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